

Disclaimer

All models provided were printed using Polymaker Polyterra PLA Filament. The majority of models were printed on a Creality Ender-3 printer. If models are being printed using a different filament or different printer, it is recommended that different settings be used.

Slicing software used was Ultimaker Cura.

All models designed by Andrew Olson and Kaustubh Joshi

General Settings

Nozzle Temperature: 215 degrees C

Bed Temperature: 50 degrees C

Layer Height: 0.28mm

Infill Percentage: 20%

Generate Support: Yes

Support Overhang Angle: 60 degrees

Print Speed: 50mm/s

Initial Layer Speed: 10mm/s

Build Plate Adhesion: Skirt

Model-Specific Settings

Camel Nose model printed at 400% scale

Jackrabbit model printed at 80% scale

All other models printed at 100% scale